# TABLE OF CONTENTS

Volume 1 of 2

1. **SPE/IADC 91662 Use of Foamed Cement in Deep Water Angola**  
   G. Benge, ExxonMobil Development Company, and D. Poole, Halliburton

6. **SPE/IADC 91725 Proving UBD’s Value in Brownfields and Beyond**  
   C. Holt, Weatherford International

13. **SPE/IADC 91782 Optimization of PDC Drill Bit Performance Utilizing High-Speed, Real-Time Downhole Data Acquired Under a Cooperative Research and Development Agreement**  
   T.S. Roberts and A.E. Schen, ReedHycalog, A Grant Prideco Company, and J.L. Wise, Sandia National Laboratories

27. **SPE/IADC 91810 Integration of a Performance Drilling Motor and a Rotary Steerable System Combines Benefits of Both Drilling Methods and Extends Drilling Envelopes**  

35. **SPE/IADC 91840 New Bit Design, Cutter Technology Extend PDC Applications to Hard Rock Drilling**  
   R. Clayton, S. Chen, and G. Lefort, HES-Security DBS

44. **SPE/IADC 91850 New Platform Rigs: Design and Construction**  
   J. Nichols, and M. Emans, KCA Deutag Drilling Inc., and D. Witton, National Oilwell LLC

53. **SPE/IADC 91852 Use of Pressure-While-Drilling Tools to Improve Formation Integrity Test Interpretation**  
   J. Akers and J. Sellers, ExxonMobil Development Company

59. **SPE/IADC 91854 Understanding Torque and Drag: Best Practices and Lessons Learnt from the Captain Field’s Extended Reach Wells**  
   G. Rae, ChevronTexaco Upstream Europe, and W.G. Lesso, Jr., and M. Sapijanskas, Schlumberger

70. **SPE/IADC 91856 Development and Testing of an Expandable Casing Patch System**  
   B.O. Braddick, G.D. Jordan, S.F. Baker, and M.A. Stulberg, TIW Corporation
| Page | SPE/IADC 91861 | Meeting the Challenges in Design and Execution of Two High Rate Acid Gas Injection Wells  
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>74</td>
<td>G. Benge and E.G. Dew, ExxonMobil Development Company</td>
<td></td>
</tr>
</tbody>
</table>
| 80   | SPE/IADC 91862 | Real-Time Development of New Technology Saves Operator $5.1 Million Drilling Deep Exploration Well, Colombia  
|      | A. Frazelle and R. Vargas, BP Exploration Company; R. Krasuk, Baker Hughes OASIS; and M. Price, Hughes Christensen |
| 92   | SPE/IADC 91892 | Performance Drilling Onshore Iran–Introducing New Concepts to a Mature Area  
|      | H.F. Spoerker and M. Doschek, OMV E&P |
| 101  | SPE/IADC 91923 | Expandable Liner Installation Avoids Sidetracking Following Production Casing Failure in the Gulf of Mexico  
|      | M. Chustz, D. Mason, and J. Schober, Shell Oil Company, and F. De Lucia, C. Butterfield, and V. Didyk, Enventure Global Technology |
| 108  | SPE/IADC 91929 | Fully-Rotating Rotary Steerable and Concentric Reamers Technology Combination Eliminate Wellbore Threading in Deepwater  
|      | C. Lenamond, and A.C. da Silva, Schlumberger |
| 116  | SPE/IADC 92024 | Milling of Isolation Valve with Wireline Conveyed Technology  
|      | C. Krüger, Welltec, and T. Sælensminde, and S. Myrmel, Hydro |
| 120  | SPE/IADC 92035 | Field Application in the Development of Low-Cost 3D Rotary Steerable Systems  
|      | W.T. Burnett and J.T. Travis, ExxonMobil Development Co., and J.G. Samuell, Noble Technology Services Division (Noble Corporation) |
| 124  | SPE/IADC 92085 | Why so Many Different Types of Wells on Njord?  
|      | S. Talukdar and L.H. Brusdal, Hydro Oil and Energy |
| 137  | SPE/IADC 92114 | Seismic-While-Drilling Using a Swept Impulse Source  
|      | J.J. Kolle and K. Theimer, Tempress |
| 148  | SPE/IADC 92152 | Extending Rotary Steerable Capabilities to Locate Thin, Complex Sands  
|      | A. Lee, ExxonMobil |
| 155  | SPE/IADC 92165 | Abandonment of the NW Hutton Platform Wells  
|      | S. Kirby, BP; G. Skelly, Team Energy; and K. Campbell, Weatherford International |
| 163  | SPE/IADC 92192 | Fracture Closure Stress (FCS) and Lost Returns Practices  
<p>|      | F.E. Dupriest, ExxonMobil |</p>
<table>
<thead>
<tr>
<th>Page</th>
<th>Paper Number</th>
<th>Title</th>
<th>Authors</th>
</tr>
</thead>
<tbody>
<tr>
<td>174</td>
<td>SPE/IADC 92194</td>
<td>Maximizing Drill Rates with Real-Time Surveillance of Mechanical Specific Energy</td>
<td>F.E. Dupriest, ExxonMobil, and W.L. Koederitz, M/D Totco, A Varco Company</td>
</tr>
<tr>
<td>184</td>
<td>SPE/IADC 92195</td>
<td>Casing Directional Drilling Using a Rotary Steerable System</td>
<td>R. Strickler and T. Mushovic, ConocoPhillips; Tommy Warren, Tesco; and B. Lesso, Schlumberger</td>
</tr>
<tr>
<td>200</td>
<td>SPE/IADC 92207</td>
<td>True Hybrid Operations Combining Coiled Tubing Drilling and Conventional Rig Workover Techniques and Practices</td>
<td>U. Cassee, Nordic-Calista Services; D. Rock, Schlumberger; D. Kara, BP Exploration Alaska; and S. McLaughlin, Schlumberger</td>
</tr>
<tr>
<td>242</td>
<td>SPE/IADC 92251</td>
<td>Development Modeling – Matching Rigs with Programs</td>
<td>C. Keener and I. Keji-Ajayi, Transocean</td>
</tr>
<tr>
<td>262</td>
<td>SPE/IADC 92256</td>
<td>Through Bit Logging: Applications in Difficult Wells, Offshore North Sea</td>
<td>J. Runia, Shell EPT-R; J. Boyes, Precision Energy Services; and R.J. Lodder, Shell EPE</td>
</tr>
<tr>
<td>282</td>
<td>SPE/IADC 92274</td>
<td>Measurement and Analysis of Induced Torsion in Helically Buckled Tubing</td>
<td>A. Zdvizhkov and S. Miska, The University of Tulsa, and R. Mitchell, Landmark Graphics</td>
</tr>
</tbody>
</table>
296  SPE/IADC 92279  Drillable Perforating System Saves Effort and Rig Time  
   J. Ortiz and R. Hinkie, Halliburton

303  SPE/IADC 92281  Analytical Model for Casing Expansion  
   C.G. Ruan and W.C. Maurer, Maurer Technology Inc., A Noble Corporation Subsidiary

314  SPE/IADC 92289  Deepwater Batchset Operations Through the Magnolia Shallow Water Flow Sand  
   and J. Long, Schlumberger

334  SPE/IADC 92294  Pressured Mud Cap Drilling From A Semi-Submersible Drilling Rig  
   J.H. Terwogt, L.B. Mäkiaho, and N. van Beelen, Shell Malaysia Exploration and Production,  
   and B.J. Gedge, and J. Jenkins, Weatherford Drilling and Well Services

340  SPE/IADC 92309  Further Considerations of Heave-Induced Dynamic Loading on Deepwater Landing Strings  

349  SPE/IADC 92318  Technical Limit Specific Energy – An Index to Facilitate Drilling Performance Evaluation  
   D. Curry, Hughes Christensen; M. Fear, TNK-BP; A. Govzitch, Baker Hughes INTEQ; and  
   L. Aghazada, TNK-BP

357  SPE/IADC 92330  Versatile Expandables Technology for Casing Repair  
   A. Storaune and W.J. Winters, BP America Inc.

365  SPE/IADC 92336  Optimization of Bit Drilling Performance Using a New Small Vibration Logging Tool  
   A.E. Schen, A.D. Snell, and B.H. Stanes, ReedHycalog

376  SPE/IADC 92338  Development and Application of a 3D-Wellbore Visualization System for Hydraulics Analyses  
   M. Zamora, and D. Simpkins, M-I SWACO

386  SPE/IADC 92340  Enhancing Drilling Risk & Performance Management Through the Use of Probabilistic Time & Cost Estimating  
   W.M. Akins, Nexen Inc.; M.P. Abell, The Peak Group; and E.M. Diggins, Nexen Inc.

395  SPE/IADC 92344  Controlling Cement Operations from an Onshore Operation Center  
   P. Tyberø, B. Allen, and J.T. Helgesen, Halliburton Norway

401  SPE/IADC 92346  Deployment of Swelling Elastomer Packers in Shell E&P  
   M. Kleverlaan, R.H. van Noort, and I. Jones, Shell International E&P
| Page | SPE/IADC 92347 | Hibernia Record Well Breaks Extended Reach Drilling and Completion Envelope  
C.C. Elsborg, Esso Norway, and A.K. Power and P.C. Schuberth, ExxonMobil Canada |
|------|-----------------|--------------------------------------------------------------------------------------------------------------------|
| 416  | SPE/IADC 92367  | New Water-Based Mud Balances High-Performance Drilling and Environmental Compliance  
| 430  | SPE/IADC 92371  | Extended Reach Drilling in the GOM – Ram Powell Case Study  
| 441  | SPE/IADC 92376  | New Slimhole Technology Maximizes Productivity in Middle East Horizontal Drilling Programs  
| 450  | SPE/IADC 92380  | When Should We Worry About Supercharging in Formation Pressure While Drilling Measurements?  
Y. Chang, P.S. Hammond, and J.J. Pop, Schlumberger |
| 465  | SPE/IADC 92392  | Unique “Through Tubing” Completions Maximize Production and Flexibility  
M.O. Johnson and P.G. Hyatt, BP Exploration Inc.; T.O. Stagg, Orbis Engineering; and L.L. Gantt, Conoco Phillips |
| 475  | SPE/IADC 92424  | Isubs: A New Generation of Autonomous Instrumented Downhole Tool  
S. Desmette, Diamant Drilling Services; J. Will, Total Qatar; C. Coudyzer, Faculté Polytechnique de Mons; and T. Richard and Phi Le, Diamant Drilling Services |
| 482  | SPE/IADC 92428  | Gravel Pack Placement Limits in Extended Horizontal Offshore Wells  
A. Calderon, J.V.M. de Magalhães, and A.L. Martins, Petrobras S.A. |
| 491  | SPE/IADC 92429  | Rotating While Packed off May Cause Unexpected Heat-Induced Drill Pipe Tensile Failures  
S. Gokhale, N. Reynolds, and S. Ellis, TH Hill Associates, Inc. |
| 497  | SPE/IADC 92431  | API Specification 5CT N-80 Grade Casing May Burst or Part Unexpectedly if Supplementary Metallurgical Requirements are not Specified  
S. Gokhale and S. Ellis, TH Hill Associates, Inc. |
| 503  | SPE/IADC 92435  | Expanding Application of PDC into Harder, More Abrasive Formations: Performance Step Change in Saudi Arabia  
S. Thomas and M. Aljezany, Saudi Aramco, and Z. Klink and D. Scott, Hughes Christensen |
515  SPE/IADC 92439 Magnolia Deepwater Development – Striving for Best in Class Drilling Performance  

529  SPE/IADC 92448 Vacuum Insulated Tubing Design and Performance Evaluation for Deepwater Completions  
J. Nowinka, J. Xie, and P. Kis, C-FER Technologies; R. Hensley and M. Gonzalez, ChevronTexaco; and D. Williams, Shell International E&P Inc.

539  SPE/IADC 92462 Development and Field Results of a Unique Drilling Fluid Designed for Heavy Oil Sands Drilling  
B.K. Warren and L.V. Baltoiu, Q’Max Solutions, and R.G. Dyck, Remedy Energy Services

548  SPE/IADC 92477 Intelligent Drill String Field Trials Demonstrate Technology Functionality  
M.E. Reeves, Grant Prideco; M.L. Payne and A.G. Ismaylov, BP America Inc.; and M.J. Jellison, Grant Prideco
<table>
<thead>
<tr>
<th>Page</th>
<th>SPE/IADC Paper Number</th>
<th>Title</th>
<th>Authors</th>
</tr>
</thead>
<tbody>
<tr>
<td>579</td>
<td>SPE/IADC 92492</td>
<td>Comparison of Formation Pressure and Mobility Data Derived During Formation Testing While Drilling with a Mud Motor with Production Data and Core Analysis</td>
<td>J. Strobel, M. Bochem, and M. Doehler, RWE Dea AG, and M. Meister, A. Buysch, J. Pragt, and H. Schrader, Baker Hughes INTEQ</td>
</tr>
<tr>
<td>607</td>
<td>SPE/IADC 92497</td>
<td>Project-Specific High-Pressure Completion Tubular for ChevronTexaco’s Tahiti Project</td>
<td>R.B. Chandler, Grant Prideco; J.R. Hensley and M.E. Gonzalez, ChevronTexaco; and A. Muradov and M.J. Jellison, Grant Prideco</td>
</tr>
<tr>
<td>621</td>
<td>SPE/IADC 92507</td>
<td>Operational Experience with Use of a Hex Pump on a Land Rig</td>
<td>H. Kverneland, Å. Kyllingstad, and M.M. Moe, National Oilwell</td>
</tr>
<tr>
<td>629</td>
<td>SPE/IADC 92513</td>
<td>Underbalanced Coiled Tubing Drilling Update on a Successful Campaign</td>
<td>R. Pruitt and C. Leslie, BP; B. Smith, WUU; O. Desplain and Tom Kavanagh, Schlumberger; T. Woolham, Halliburton Energy Services; A. Law, Baker Hughes Inteq; N. Christou, Weatherford GSI; and D. Borling, BP</td>
</tr>
<tr>
<td>644</td>
<td>SPE/IADC 92542</td>
<td>Latest Positive Displacement Motor and Drill Bit Developments for Drilling Hard and Abrasive Formations</td>
<td></td>
</tr>
</tbody>
</table>
T. Regener and M. Reich, Baker Hughes INTEQ, and R. Duerholt and B. Wagner, Hughes Christensen

SPE/IADC 92546 Reservoir-Geomechanics Coupled Simulations: A Powerful Tool for Well Design and Operation in an HP-HT Environment
P. Marchina and A. Onaisi, Total

SPE/IADC 92551 4D Seismic and Through Tubing Drilling and Completion Wells Extend Life on the Gullfaks Field
A.C. Todnem, L. Arnesen, and R. Gaaso, Statoil

SPE/IADC 92554 Implementation of a New Risk Based Well Collision Avoidance Method
G.A. McNair, and S.J. Lance, ChevronTexaco; J. Codling, Landmark Graphics; and R. Watson, Sperry Sun

SPE/IADC 92556 Eliminating the Need for Manriding Operations in Drilling Operations
M. Cadigan, Noble Drilling Services; S. Croft, Noble Drilling Aps.; K. Dalgarno, Noble Drilling Ltd.; and J. Korver, Noble Drilling B.V.

SPE/IADC 92558 Field Proof of the New Sliding Technology for Directional Drilling

SPE/IADC 92559 Aluminum Alloy Riser Allows for Deeper Drilling on Existing Rigs
H. Deul, Noble Drilling Services

SPE/IADC 92560 Use of Drilled-in Casing in Slim Deepwater Exploration Wells
C. Leach, Geoprober Drilling Ltd. and Argonauta Drilling Services L.L.C., and T. Bamford, Geoprober Drilling Ltd.

SPE/IADC 92565 Tortuosity Factors for Highly Tortuous Wells: A Practical Approach
G.R. Samuel and K. Bharucha, Landmark Graphics, and Y. Luo, BP

SPE/IADC 92568 Managing Pressures During Underbalanced Cementing by Choking the Return Flow; Innovative Design and Operational Modeling as Well as Operational Lessons
J. Eck-Olsen, P.-J. Pettersen, and A. Ronneberg, Statoil ASA, and K.S. Bjorkevoll and R. Rommetveit, SINTEF Petroleum Research

SPE/IADC 92575 The Effect of Increased Make-up Torque on Performance of Rotary Shouldered Connections
J. Breihan and A. Muradov, Grant Prideco, and J. Shepard, GlobalSantaFe
SPE/IADC 92576 Unique ROP Predictor Using Bit-specific Coefficient of Sliding Friction and Mechanical Efficiency as a Function of Confined Compressive Strength Impacts Drilling Performance
H.U. Caicedo, W.M. Calhoun, and R.T. Ewy, ChevronTexaco Energy Technology Company (ETC)

SPE/IADC 92579 Improved Casing Running Process
T. Warren, R. Johns, and D. Zipse, Tesco Corp.

SPE/IADC 92583 Development of a Gas-Tight External Casing Patch Using Direct Hydraulic Expansion of Standard Casing to Achieve a Permanent Load Bearing Connection
A. Gorrara, and P. Hazel, Read Well Services; F. Tavendale, Talisman Energy Ltd; and F. Louden, Read Well Services

SPE/IADC 92585 Advanced Safety Leadership, A Safety Course Designed Specifically for Well Site Leaders
O. Werngren, BP Exploration; D. Stewart, Shell UK; B. Staley, SMC UK Ltd.; P. West, Cardenwell Consulting Ltd.; and S.J. Savaryn, BP Exploration

SPE/IADC 92587 Drilling Fluids Planning and Execution for a World Record Water Depth Well

SPE/IADC 92588 Application of Real-Time Wellbore Stability Monitoring on a Deepwater ERD Well
J.A. Greenwood, Halliburton Sperry-Sun; A. Brehm, GeoMechanics International; and E. van Oort, D.R. Algu and Y.E. Volokitin, Shell E&P Americas

SPE/IADC 92591 Advanced Assessment of Drillpipe Fatigue and Application to Critical Well Engineering
U.B. Sathuvalli, Blade Energy Partners; M.L. Payne and P.D. Pattillo, BP America; and R.B. Livesay, Hecate Software

SPE/IADC 92594 Development of a Screening System to Identify Deepwater Wells at Risk for Annular Pressure Build-up

SPE/IADC 92595 DDV Reduces Time to Round-trip Drillstring by Three Days, Saving £400,000
I. Sutherland, and B. Grayson, Weatherford International Ltd.

SPE/IADC 92596 Novel Completion Technology Eliminates Formation Damage and Reduces Rig Time in Sand Control Applications
G. Garfield and P. McElfresh, Baker Oil Tools

SPE/IADC 92598 Field Experience: First All-in-One Machine for Making Up Drillstring, Bottomhole Assemblies, Casing, and Tubing in the Norwegian Sector
E. Abrahamsen, Weatherford International Ltd., and A.A. Trulsen, Smedvig Offshore AS

847 SPE/IADC 92600 Managed Pressure Drilling in Marine Environments – Case Studies
D.M. Hannegan, Weatherford International

852 SPE/IADC 92605 Real-Time ECD Simulation and Management Using a Remote Operations Center
E. van Oort, Shell E&P Americas, and S. Roy, M. Zamora, and B. Toups, M-I SWACO

860 SPE/IADC 92606 Using Proven Milling Technologies and New Methodologies to Create Simple Level 4 Multilateral Wells
A. Pasicznyk and T. Redlinger, Weatherford International Ltd.; I.J. Saras, R. Martin, and G. Bruzual, PDVSA; and D. Nessier, Weatherford International Ltd.

874 SPE/IADC 92613 Improving the Reliability and Availability of Dynamic Positioning Systems
P. Fougere, Transocean

880 SPE/IADC 92616 Mooring and Riser Management In Ultra-Deep Water and Beyond
D.K. Pelley and R.E. Steddum, P.E., and A.S. Westlake, Transocean

894 SPE/IADC 92617 Successful Integration of Electromagnetic MWD-LWD Technology Extends UBD Operation Envelope into Severely Depleted Fields
J. Wind, Petroleum Development Oman; D. Weisbeck, Precision Drilling and Formation Evaluation; and M. Cullen, Precision Energy Services

902 SPE/IADC 92622 Solid Expandable Tubular Technology: The Value of Planned Installation Vs. Contingency
C. Carstens, Unocal Corporation, and K. Blasingame, Enventure Global Technology, L.L.C.

911 SPE/IADC 92623 Reducing Risk and Cost in Diverse Well Construction Applications: Eccentric Device Drills Concentric Hole and Offers a Viable Alternative to Underreamers
W. Rasheed, Oil and Gas Consultant; J. Trujillo, BP; R. van Oel, Schlumberger; and M. Anderson, S. McDonald, and L. Shale, Hughes Christensen

933 SPE/IADC 92624 Mature Field Benefits from Application of High-End Technology
G. Bone, Apache Corp.; S. Janwadkar, Baker Hughes OASIS; W. John, Baker Hughes INTEQ; and M. Ishbell, Hughes Christensen

949 SPE/IADC 92626 Modeling Ultra-Deepwater Blowouts and Dynamic Kills and the Resulting Blowout Control Best Practices Recommendations
S.F. Noynaert, Texas A&M University, BP, and J.J. Schubert, Texas A&M University

963 SPE/IADC 92627 Running Casing Faster and Safer with Less Cost, Using Existing Rig Crew: A Case Study
969 SPE/IADC 92629 Triaxial Creep Tests in Salt Applied in Drilling Through Thick Salt Layers in Campos Basin-Brazil
A.C. Maia, E.J. Poiate, and J.L. Falcão, Petrobras, and L.F.M. Coelho, IPT

978 SPE/IADC 92643 The Role of Risk Management in Development and Application of New Technology
B.A. Levet and H. Brandt, Det Norske Veritas (USA), Inc.

983 SPE/IADC 92647 Urban Operations: Drilling and Completing a Gas Well on a Downtown University Campus
D.W. Spady, Columbia Natural Resources, LLC, and J.M. Poole, Union Drilling Inc.

995 SPE/IADC 92652 Compaction Considerations for the Gulf of Mexico Deepwater King West Field Completion Design
X. Li and S.J. Tinker, BP America, Inc.; M. Bruno, Terralog Technologies USA, Inc.; and S.M. Willson, BP America, Inc.

1009 SPE/IADC 92685 U-Tube Wells – Connecting Horizontal Wells End to End Case Study: Installation and Well Construction of the World’s First U-Tube Well
D. Lee, Landmark Graphics Corp., and R. Hay, and F. Brandao, Halliburton Sperry-Sun, A Division of Halliburton Energy Services

1021 SPE/IADC 92696 Fatigue Evaluation of Drilling Risers for Harsh Environments and Ultra Deepwater Developments to Allow Optimised Riser Life and Inspection Plans
J.D. Peter and R. Robinson, Vetco Gray, and T.J. Metcalfe and W. Storesund, DNV

1027 SPE/IADC 92712 Experience Using the First Commercial Pad and Probe Style Formation Tester While Drilling Service Has Led to Value Creation at the Valhall Flank Development
I. Roberts and M. Kendall, BP, and M. Proett, C. Siess, F. Hveding and T. Solbakk, Halliburton

1043 SPE/IADC 92739 Running of 13%Cr OCTG with Dope-Free Premium Threaded Connections
A. Roberts and A. Leech, Hunting Oilfield Services International

1051 SPE/IADC 92760 Development of the Ultimate Ultra Harsh Environment Jack-up Drilling Rigs
F. Smidth, and P. Wulf, Maersk Contractors

1062 SPE/IADC 92762 Surface BOP, Slim Rise or Conventional 21-Inch Riser – What is the Best Concept to Use
Mark Childers, Atwood Oceanics

1076 SPE/IADC 92763 Beryl Field: Extracting Maximum Value from a Mature Asset Through the Evolution of Technology
R.N. Cutt and M.R. Niznik, ExxonMobil Development Company
SPE/IADC 92764 The Planning and Drilling of Hot Ice #1 – Gas Hydrate Exploration Well in the Alaskan Arctic
A.G. Kadaster, K.K. Millheim, and T.W. Thompson, Anadarko Petroleum Corporation

SPE/IADC 92769 Silicate-Based Fluid, Mud Recovery System Combine to Stabilize Surface Formations of Azeri Wells
S.E. Alford, A. Askø, and M. Campbell, M-I SWACO, and M.S. Aston and E. Kvalvaag, BP Exploration

SPE/IADC 92783 Extended Reach Drilling (ERD) Technology Enables Economical Development of Remote Offshore Field in Russia

SPE/IADC 92948 Developing and Maintaining a High Performance Culture in a Well Engineering Environment – Making Technical Limit Work