Topical Conference at the 2013 AIChE Spring Meeting and 9th Global Congress on Process Safety

San Antonio, Texas, USA
28 April - 2 May 2013

ISBN: 978-1-62748-452-7
TABLE OF CONTENTS

MECHANICAL CHALLENGES IN VERY LARGE COMPRESSORS AND MECHANICAL
DRIVE STEAM TURBINES ................................................................. 1
Doug Petrie

THE IMPACT OF ELEVATED SHP ENERGY LEVELS ON ETHYLENE PLANT SEC AND
CRITICAL DUTY STEAM TURBINES ................................................. 10
Daniel Jones, Satoshi Hata

START-UP PROCEDURES FOR LARGE STEAM TURBINES .................. 11
Ronald Josefczyk

EFFECTIVE CAPITAL PROJECT MANAGEMENT TO SUPPORT THE RESURGENCE OF THE
U.S. PETROCHEMICAL INDUSTRY ..................................................... 12
Michael Krenek, Alan Richard

SUCCESS CAN'T BE TAKEN FOR GRANTED .................................... 13
Sanjeev Kapur

ETHYLENE: PAST, PRESENT AND FUTURE ....................................... 14
Martin Bruce

THE EFFECT OF TRIP THROTTLE VALVE PRESSURE LOSS ON THE PERFORMANCE OF
THE HIGH PRESSURE SECTION OF A CONTROLLED EXTRACTION STEAM TURBINE ...... 15
Bill Swinton

SELECTION AND APPLICATION OF CHECK VALVES IN COMPRESSION SYSTEMS .......... 16
Jeffery M. Hawkins

THE SELECTION OF THE RIGHT DRY GAS SEAL AND LATEST SUPPORTING SYSTEM
DESIGN TO OBTAIN OPTIMUM COMPRESSOR RELIABILITY ....................... 17
Joe Delrahim

COMPREHENSIVE MACHINE MONITORING STRATEGY AT "GREEN" ETHYLENE PLANT .......... 29
Otávio Vescovi, Michael Hastings, Eder Felipetto

GREENHOUSE GAS PERMITTING AT THE BASF-TOTAL PETROCHEMICALS CRACKER ........ 42
Mark Allen

BUILDING AN IRON-CLAD BACT ATTACK - AVOIDING IMPOSITION OF CARBON
CAPTURE AND SEQUESTRATION (CCS) ON YOUR NEXT MAJOR EXPANSION ............. 50
Ron Crum

COMPARISON OF DISPERSION AND AMBIENT MONITORING TECHNIQUES FOR
DEMONSTRATING COMPLIANCE WITH THE 1-HOUR NO2 NAAQS ......................... 67
Doug Reeves

THE TANGLED WEB OF MSS IN TEXAS ........................................... 68
Mark Screen

AIR QUALITY REGULATIONS PATH FOR THE ETHYLENE INDUSTRY ..................... 69
Shishir Mohan, Inaas Darrat

PILOT AND FULL-SCALE APPLICATION OF TECHNOLOGIES FOR MERCURY CONTROL .... 81
Noah Meeks

ACID TUNNELING VS ACIDIZING : A CASE STUDY OF RUDATAIN OILFIELD-KUWAIT .......... 82
Adel Elsharkawy, Mohamed Al-Hadher

SUSTAINED CASING PRESSURE MODELING AND WELL INTEGRITY ....................... 83
Tony Rocha-Valadez, A. Rashid Hasan, C. Shah Kahar, Sam M. Mannan

EVALUATION OF PARTICLE GROWTH IN AN ELECTROCHEMICAL FLUIDISED BED
REACTOR ....................................................................................... 85
Emmanuel Ehirim

DEBOTTLENECKING GAS DRYERS AND DESICCANT ADSORBERS ....................... 86
Benjamin A. Schmitt, Michael Ekholm

DESIGN CONSIDERATIONS FOR EFFECTIVE LIQUID REMOVAL IN SUCTION DRUMS ........ 88
Kanti Patel

RENEWABLE FEEDSTOCK FOR STEAM CRACKERS: CATALYTIC UPGRADING OF CRUDE
TALL OIL (CTO) INTO BIO-NAPHTHA ............................................ 103
Jinto Anthonykutty, Juha Linnikoski, Antero Laitinen, Ali Harlin

HIGH EFFICIENCY ETHYLENE CRACKING FURNACES ................................ 105
Rajaram Ramesh, Marco W.M. Van Goethem
INTERACTIVE PANEL DISCUSSION: "MAINTENANCE CHALLENGES FOR ETHYLENE PLANTS" ................................................................. 372
  Robert M. Pritchett
THE CHALLENGE OF PRIMARY FRACTIONATORS ON NGL FEED ................................................................. 373
  Andre Bernard, Feridoun Fahimnia, Grace Kim
THE IDENTIFICATION OF BUTADIENE POPCORN POLYMER ..... 394
  Stefan Korf, Steffen Seifert
FLARE GAS RECIRCULATION REDUCES PRODUCT LOSSES AND EMISSIONS AT LYONDELLBASELL ETHYLENE PLANT 419
  Laurent Camisard, Christian Barreau
PROCESS WATER TREATMENT IN ETHYLENE PLANTS ......................... 425
  Miguel Maldonado, Thomas Pickett
TWENTY-FIVE YEARS OF EPC SAFETY .................................................. 446
  Laurence J. Zych
MAPD STABILITY AND MANAGEMENT IN ETHYLENE PLANTS .......... 455
  Peter E. Feld, Jeff Melching
UPDATE OF THE ACTIVITIES OF THE NOX SAFETY TASK GROUP 456
  Dane Grenoble
ANALYSIS AND OPTIMIZATION OF ALCOHOL WASH PROCEDURES FOR REMOVAL OF NOX GUMS/SALTS IN BAHX (COLD BOXES) 465
  Adam McNeilly
SOUND ALARM MANAGEMENT IMPROVES SAFETY AND PROFITABILITY 477
  Eddie Habibi
SAFE MOLECULAR SIEVE DECOMMISSIONING & UNLOADING PROCESS 492
  Hayat Al Kaabi
HIGH TEMPERATURE IMAGING CAMERAS MONITOR ETHYLENE FURNACE OPERATIONS FOR IMPROVED SAFETY AND PROCESS EFFICIENCY 493
  Thomas M. Canty
DESIGN GUIDELINES FOR CRYOGENIC DISTILLATION .... 503
  Karl Kolmetz
ADVANCEMENTS IN C2 RECOVERY DISTILLATION .......................... 504
  P. Thomas Scott, Michael J. Tallman, Yong Li Ma
C2 SPLITTER DEBOTTLENECKING AND OPERATION ......................... 521
  Daniel R. Summers
HIGH PERFORMANCE TRAYS AND TUBES FOR REDUCED UTILITY AND ENERGY CONSUMPTION ........................................ 522
  Brian Nowak
EVALUATION OF FOULING PRECURSORS RESIDENCE TIME IN DISTILLATION TOWER 523
  Andre Bernard
DYNAMIC SIMULATION FOR DISTILLATION COLUMN START-UPS IN AN ETHYLENE PLANT .................................................. 543
  Shujing Zhang, Jian Zhang, Qiang Xu
BURNER-SPECIFIC SAFETY AND DESIGN ISSUES ....................... 544
  Christoph Strupp, Erwin Platvoet
FURNACE BURNER MANAGEMENT PRACTICES WITHIN U.S. ETHYLENE PRODUCERS 567
  Frank Irving
FIRING SYSTEM REPLACEMENT .................................................... 675
  Murray DeBoer
FURNACE BURNER MANAGEMENT SYSTEM DESIGN FOR NEW FURNACES 688
  George Kieve
PRAGMATIC APPROACH TO RETROFITTING CRACKING FURNACE FIRING SYSTEMS FOR IMPROVED SAFETY .............. 700
  Johan vanderEijk, Menno van der Bij
PROCESS CONTROL IN ETHYLENE PLANTS: A HISTORICAL PERSPECTIVE 725
  Satish Baliga, Eddy Fontenot, Peter Le, Sanjay Sharma
LINKING SPYRO® RIGOROUS STREAM CRACKING MODEL TO THE DCS 753
  Ronald Goris, Marco W.M. Van Goethem, Satomi Yamaya, Marat Akhmedov
TROUBLESHOOTING A DEPENTANIZER MPC CONTROLLER WITH RIGOROUS PROCESS MODELS ................................................ 767
  James Wu
JOURNEY TO INCREASED OPERATOR AWARENESS ................................................................. 780
Lothar Lang

ADVANCED PROCESS CONTROL OF A PROPYLENE REFRIGERATION COMPRESSOR .......... 786
Stuart Nield

A CREATIVE SOLUTION TO A SPLITTER WITH MULTIPLE CONSTRAINTS USING APC .......... 797
Anthony Congiundi

NEW OPTIONS TO BOOST PROPYLENE PRODUCTION VIA METATHESIS .................................. 806
Stephen J. Stanley, Kerman Dukandar, James M. Hildreth

COMPUTATIONAL FLUID DYNAMICS BASED DESIGN OF FINNED STEAM CRACKING
REACTORS .............................................................................................................................. 819
Kevin M. Van Geem, Carl M. Schietekat, David Van Cauwenberge, Guy B. Marin

CARBON MOLECULAR SIEVE HOLLOW FIBER MEMBRANES FOR OLEFIN/PARAFFIN
SEPARATIONS ........................................................................................................................ 838
Mark Brayden, William J. Koros, Liren Xu, Macos Martinez, Brien Stears, Greg Barbay

ASSESSING THE INFLUENCE OF ALLOY COMPOSITION ON COKE FORMATION IN
STEAM CRACKING REACTORS ............................................................................................ 854
Andres E. Muñoz G., Kevin M. Van Geem, Marie-Françoise Reyniers, Guy B. Marin

STABLE FACILITATED TRANSPORT MEMBRANE FOR OLEFIN/PARAFFIN SEPARATION .......... 861
Ali Hamza, Majid Keyvani, Glenn Towe

CATALYTIC OLEFINS TECHNOLOGY ENHANCES OLEFINS PRODUCERS’ FLEXIBILITY
AND ECONOMICS ................................................................................................................ 879
Michael J. Tallman, K. T Han, Rik Klavers

Author Index